



## Work Instruction: Install Bilstein Shocks

Bilstein Shock Kit (P/N 0403AAA04091N)

### WORK INSTRUCTION OVERVIEW

#### WARNING

- DO NOT ATTEMPT THIS PROCEDURE IF YOU DO NOT HAVE PROPER TOOLS, TRAINING, AND FACILITIES.
- Never consider using a two-post lift that is not certified according to ANSI/ALI ALCTV-2011 or ANSI/UL 201. (autolift.org)
- Read and follow all instructions provided when installing this product. Failure to do so may result in placing occupants at risk of serious injury or death.
- To protect bystanders and the service technician(s), shut vehicle off, remove the Ignition Key and secure vehicle to prevent unintended movement.
- Never operate the vehicle in excess of manufacturer's specifications.

### TOOLS REQUIRED

- |                             |                       |
|-----------------------------|-----------------------|
| ◦ 18 mm Socket              | ◦ Torque Wrench (N•m) |
| ◦ Socket Driver / Extension | ◦ Protective Eye-wear |


### TORQUE SPECIFICATION

Tighten each fastener to the torque specification below:

- Shock Nut** – 30 to 40 N•m (22 to 30 ft. lbs.)

### BILSTEIN SHOCK KIT

Kit Number - 0403AAA04091N

Kit Component	Description	Qty
	Shock - Bilstein P/N-0403AAA03991N	4

### BILSTEIN SHOCK INSTALLATION PROCEDURE

- Remove (1) upper and (1) lower nut from each stock shock with an 18 mm socket and retain for later.

#### NOTICE

it is best to replace shocks one at a time, with wheel and tire removed.



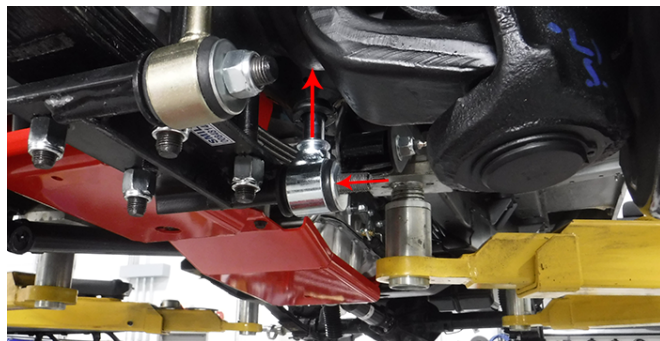
- Install new shock by loosely securing upper shock mount first with (1) washer and (1) nut removed earlier.



- Collapse shock until aligned with lower shock mount, then carefully slide shock onto lower bolt. Install (1) washer and (1) nut removed earlier.

#### NOTICE

applying a small amount of grease to rubber shock bushings will make installation easier.





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4. Torque both upper and lower nuts to specifications, then repeat these steps for all shocks installed.

