



**WE BUILD NECESSITIES,
NOT ACCESSORIES**

47010202



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47010202 INSTALLATION INSTRUCTIONS

2019-2020 Roxor 4 Passenger Lo Pro Roof

Hardware:

- (4) 1/4" x 1/2" Black Bolts
- (12) 1/4" x 1" Black Flange Bolts
- (12) 1/4" Seal Washers
- (12) 1/4" Flat Washers (Black)
- (16) 1/4" Nylon Locknuts
- (8) 3/8" Seal Washers
- (2) Front Brackets
- (2) 65-1/2" - 1"x 3/16" Foam Tape
- (1) 45"- 1"x 3/16" Foam Tape

Components:

- 1 - Front Roof
- 1 - Rear Roof
- 1 - Lower Seal Plate
- 1 - Upper Seal Plate



NOTE: If you are installing our vented windshield, first remove the **(4) windshield hinge bolts** from the locations shown below: **(4)-1/4" x 3/4" Black Flange Bolts**, **(4)-1/4" Seal Washers**, **(4)-1/4" Flat Washers (Black)**, **(4)-1/4" Nylon Locknuts**



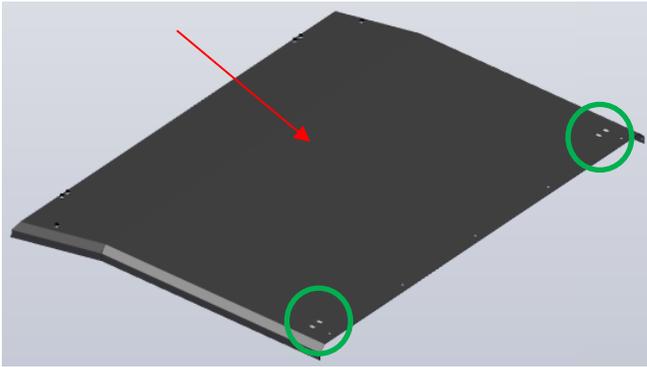
Step (1) Remove the **(4) rear factory bolts** and **(4) front factory bolts**, from the roll bar, from the highlighted location as shown below.



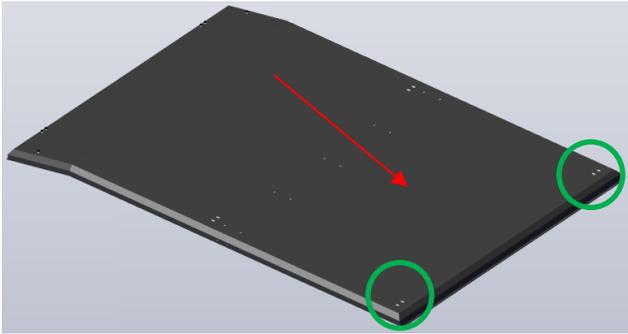
Step (2) Install the **45" piece of foam tape** and the **(2) 65-1/2" pieces of foam tape** on top of the roll bar at the highlighted locations pictured below.



Step (3) Install the **Front Roof** on the unit by lining up the **rear holes** in the **Front roof** with the **middle factory bolt locations** of the roll bar, as shown below. Then install the **factory bolts** with the (4) **3/8" Seal Washers**. Make sure these bolts are threaded but not tightened.

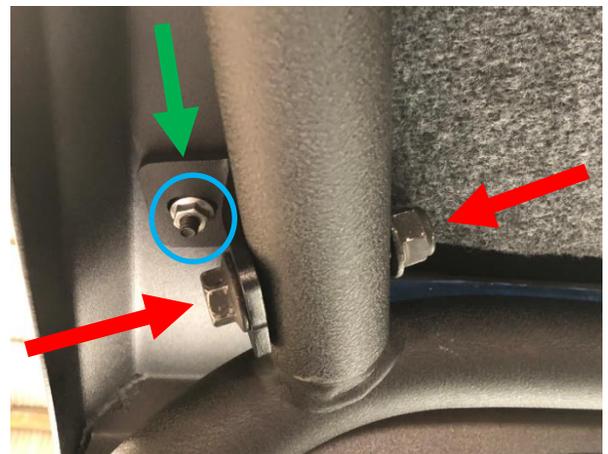


Step (4) Install the **Rear Roof** on the unit by lining up the **rear holes** in the **Rear roof** with the **rear factory bolt locations** of the roll bar, as shown below. Then install the **factory bolts** with the (4) **3/8" Seal Washers**. Make sure these bolts are threaded but not tightened.

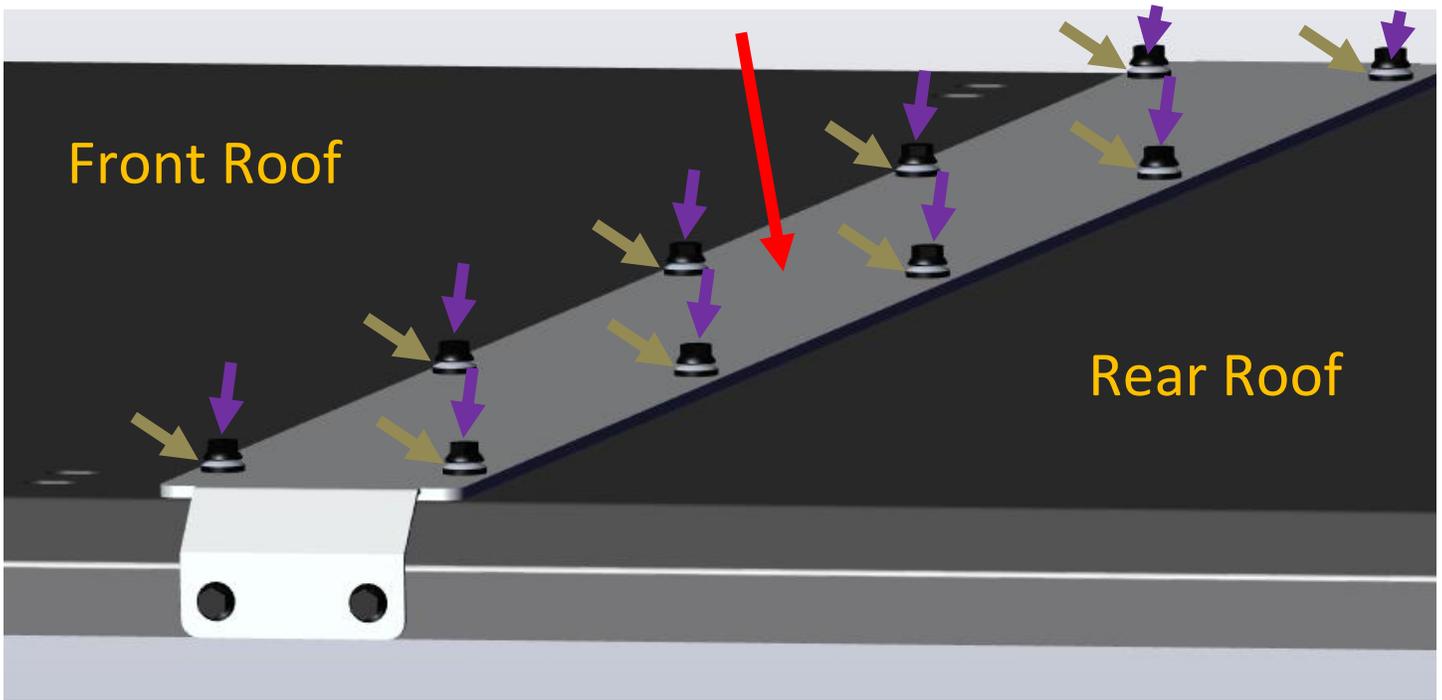


Step (5) Remove the **front factory bolts** and install (2) **Front Brackets** with the **following hardware** at the **highlighted locations** below: **Leave loose if you are also installing our vented windshield.**

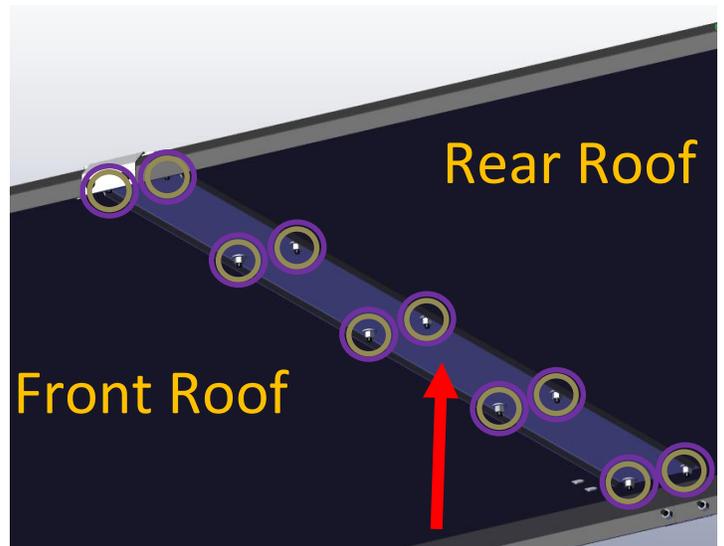
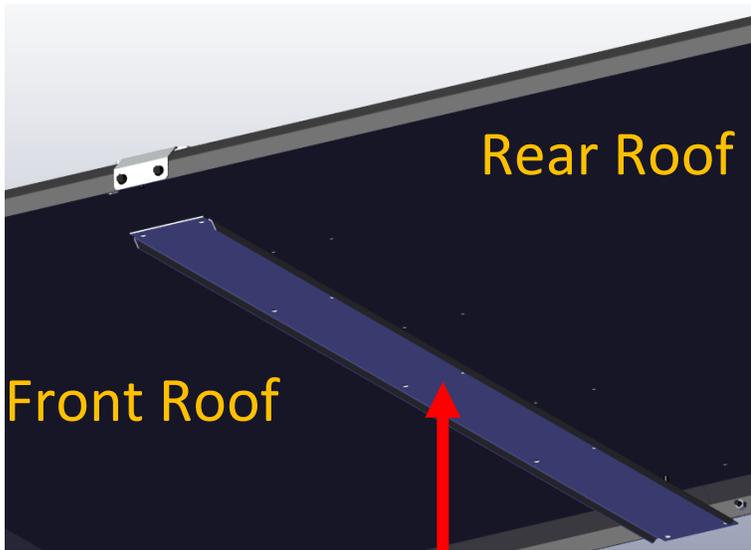
- (2) 1/4" x 1" Black Flange Bolts
- (2) 1/4" Seal Washers (exterior)
- (2) 1/4" Flat Washers (Black)(Interior)
- (2) 1/4" Nylon Locknuts
- (2) Front Brackets



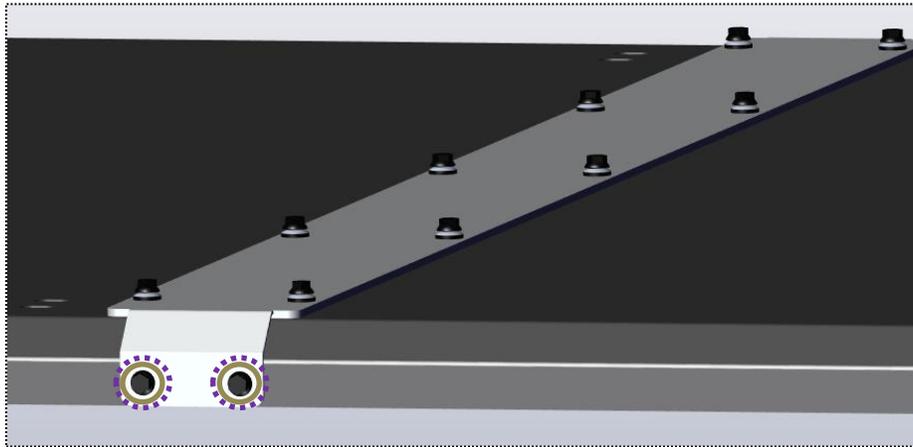
Step (6) Install the **Upper Seal Plate** on the unit by lining up the **10 center holes** in the **Upper Seal Plate** with the **5 holes in the Front and Rear Roof locations** as shown below. Then install the **(10) 1/4" x 1" bolts** with **(10) 1/4" Seal Washers** through the **Upper Seal Plate** and then through the **Front and Rear Roofs**.



Step (7) Install the **Lower Seal Plate** on the unit by lining up the **10 center holes** in the **Lower Seal Plate** with the **5 holes in the Front and Rear Roof locations** as shown below. Then install the **(10) 1/4" Nylon Locknuts** with **(10) 1/4" Flat Washers** on to the previously installed 1/4" x 1" bolts.



Step (8) Finish installing the **Upper Seal Plate** on the unit by lining up the **2 side holes** in the **Upper Seal Plate** with the **2 holes in the Front and Rear Roof locations** as shown below. Then install the **(4) 1/4" Nylon Locknuts** with **(4) 1/4" x 1/2" Bolts** as shown below.



Step (9) Tightening the installed hardware in the correct order is important for aesthetic value. Tighten the installed hardware in the following order:

